

Instructions for Replacement kit 3911221 Actuator Brake



PENNER BATHING

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Instructions for Replacement kit 3911221 Actuator Brake

1. Remove the entire Back panel of the Pacific Panel, and the smaller lower back panel for easy access to the Pacific Panel actuator.
2. Raise the Pacific Panel to the maximum height. You may leave the Tub Tank Installed after it has been drained.
3. Insert two each 2x4's 16" long, under the actuator frame as shown in figure "B" from the back of the Panel. This prevents the frame from lowering and takes the pressure off of the actuator.
4. Remove the lower front panel from the Pacific Panel to gain access, as shown in figure "E", to the bottom and front of the actuator.
5. Using the 9/64 Ball Drive, part number 3911223, provided, remove the three socket head screws as indicated in figure "E". (Ball Driver shown in figure "C").
6. Once the three screws are removed, the motor can be taken off of the back of the actuator. This exposes the actuator brake as shown in figure "D".
7. Replace the Actuator Brake as shown in figure "G". Re-assemble the actuator, remove the wooden blocks, and re-assemble the panels on the Pacific Panel.



Figure A

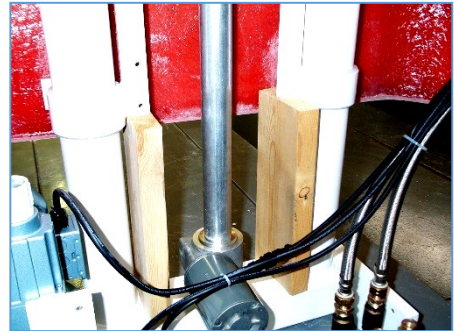


Figure B

Ball Drive part
number
3911223



Figure C

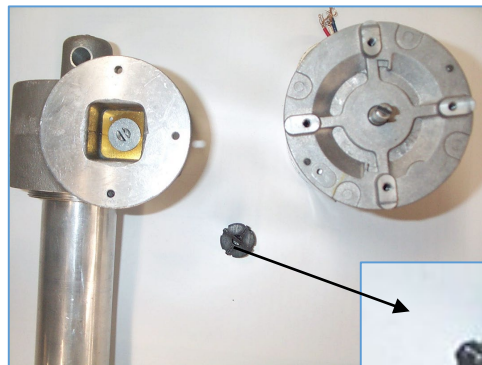


Figure D



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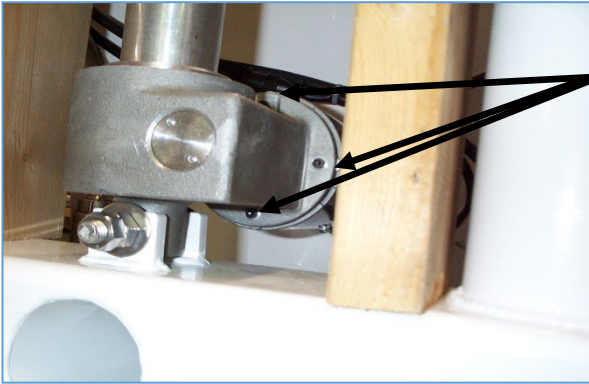


Figure E, is view from the front, with Panel raised and wood supports inserted. The three Socket head screws are accessible as indicated. These must be removed and saved for re-installation using Ball Drive 3911223.

Figure E



Figure E & F, are views from the back of the Pacific Panel with the motor removed exposing the Actuator Brake being replaced. It is easily removed as shown in figure G.

Figure F



Figure G

Remove the Three socket head screws as indicated with the Ball Dive, then remove the motor from the back of the actuator from the back of the Pacific Panel.

(Note: These instructions are also available in PDF format).